



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1100	339A 1	END CAP ASSEMBLY, UPPER	1,1,1,1		
2	26	29476	OIL SEAL	1,1,1,1		
3	25	20081	"O" RING, UPPER END CAP	1,1,1,1		
4	30	20080	BALL BEARING, UPPER END C	1,1,1,1		
5	15	20082	SHIM, UPPER END CAP TO CRA	AR,AR,		
6	10	29198	SCREW, UPPER END CAP MOUN	4,4,4,4		
7	831	1866A 1	CYLINDER BLOCK AND CRANKC	1,.....		
7	831	1866A 3	CYLINDER BLOCK AND CRANKC	1,1,1,1		
8	23	26348	BUSHING, CRANKCASE	2,2,2,2		
9	17	20032	DOWEL PIN, CYLINDER BLOCK	2,2,2,2		
10	17	20323	DOWEL PIN, CYLINDER BLOCK	1,1,1,1		
11	22	30139	PLUG, PIPE - WATER PRESSUR	3,3,3,3		
12	16	21831	STUD, CARBURETOR MOUNTI	4,4,4,4		
13	16	29988	STUD, CRANKCASE TO DRIVE	2,2,2,2		
14	17	20033	DOWEL PIN, CRANKCASE TO C	2,2,2,2		
15	16	29990	STUD, CYLINDER BLOCK TO DRI	2,2,2,2		
16	16	29989	STUD, CYLINDER BLOCK TO DRI	4,4,4,4		
17		31093	EXTENSION, EXHAUST - CYLIND	1,1,1,1		
18	1	31096	SCREW, EXHAUST EXTENSION	4,4,...		
18	1	31096	SCREW, EXHAUST EXTENSION	....2,...		
18	10	32079	SCREW, EXHAUST EXTENSION	....2,...		
18	10	32079	SCREW, EXHAUST EXTENSION	....4,...		
19	12	20028	WASHER, EXHAUST EXTENSION	4,4,...		
20	10	22040	SCREW, CRANKCASE TO CYLIND	14,14,1		
21	10	22039	SCREW, CRANKCASE TO CYLIND	4,4,4,4		
22	11	29250	NUT, CRANKCASE FASTENING S	18,18,1		
23	10	20089	SCREW, MAIN BEARING LOCKIN	2,2,...		
23	10	26801	SCREW, MAIN BEARING LOCKIN	2,2,2,2		
24	14	20091	TAB WASHER, BEARING LOCKIN	3,3,3,3		
25	10	20359	SCREW, CENTER MAIN BEARING	1,1,1,1		
26	1102	1484A 1	END CAP ASSEMBLY, LOWER	1,1,1,1		
27	21	28481A 1	CHECK VALVE ASSEMBLY, LOV	1,1,1,1		
28	26	29477	OIL SEAL, LOWER	1,1,1,1		
29	26	29476	OIL SEAL, UPPER	1,1,1,1		
30	25	20081	"O" RING, LOWER END CAP	1,1,1,1		
31	30	20080	BALL BEARING, LOWER END C	1,1,1,1		
32	15	20085	SHIM, LOWER END CAP TO CRA	AR,AR,		
33	10	29198	SCREW, LOWER END CAP MOUN	3,3,3,3		
34	32	33729	TUBE, BALANCE - MAIN BEARING	....1		
35	22	29111	CONNECTOR, BALANCE TUBE TI	....2,...		
36	54	20285	CLAMP, BALANCE TUBE TO CON	2,2		